

STYPOL[®]

APV Polyvinyl Acetate

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Type

CCP's APV polyvinyl acetate low profile additives are designed for use in a variety of FRP fabrication processes, but are most commonly used in producing bulk molding compound (BMC), sheet molding compound (SMC) or wet molding pastes that will be press molded into a wide variety of parts.

Uses

APV polyvinyl acetate low profile additives are recommended for use in applications requiring excellent profile and good mechanical properties. APV polyvinyl acetate low profile additives are recommended for use in applications requiring excellent profile and good mechanical properties.

Distinguishing Characteristics

APV offers the following features:

- Low profile or Class "A" automotive appearance
- Excellent shrinkage control
- High gloss
- Good mechanical properties
- Compatible with unsaturated polyester molding resins
- Can be thickened

Liquid Properties

These values are not manufacturing control criteria. They are listed as a reference guide only. Particular batches will not conform exactly to the numbers listed because storage conditions, temperature changes, age, testing equipment (type and procedure) can each have a significant effect on testing. Products with properties outside of these readings can perform acceptably. Final suitability of the product is in the end use performance.



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Values for Viscosity and Solids Content Classifications

Viscosity Grade	U
Solids Grade	40
Viscosity, cps ¹	5000
Non-volatile Matter, % ²	40%
Acid Value ³	3.5
Water Content, % ⁴	0.2 max.

¹Viscosity test method is FCTM 400 (Brookfield LVF viscometer, #3 spindle at 12 rpm, 77°F).

²Non-volatile matter test method is FCTM 300.8.

³Acid value test method is FCTM 100.

⁴Water content test method is FCTM 103.5.

Application Data

The following application data show use of APV series additives in BMC. An example formulation is shown. Linear shrinkage data measured on molded parts is also shown.

Low Profile BMC Formula	Low Profile BMC Formula
Component	Component
MSC-K-06	MSC-K-06
APV-U-40	APV-U-40
Byk® -W 996 ¹	Byk® -W 996 ¹
Parabenzoquinone (pBQ)	Parabenzoquinone (pBQ)
Luperox® P ²	Luperox® P ²
Zinc Stearate	Zinc Stearate
Sachtolith® HD-S ³	Sachtolith® HD-S ³
Camel Wite® ⁴	Camel Wite® ⁴
Vetrotex 919-A4 ⁵	Vetrotex 919-A4 ⁵

¹Byk® -W 996 is a product of BYK Chemie.

²Luperox® P is a product of ATOFINA.

³Sachtolith® HD-S is a product of Sachtleben Chemie.

⁴Camel Wite® is a product of IMERYS.

⁵Vetrotex 919-A4 is a product of Vetrotex America.

The following data represent typical values for the formula listed above. These values were obtained from



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panels molded at 300°F and 960 psi for two minutes. Panel thickness was approximately 0.125 in. Actual customer results may vary.

Molded Panel Data

Data Type	Test Description	Value	Test Method
Shrinkage	Linear Shrinkage	1.0 mils/inch	FCTM 3010

Storage

STYPOL® APV additives have a minimum usage life of 90 days from the date of shipment when stored at 77°F or below in factory-sealed opaque containers out of direct sunlight.

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WARRANTIES, DISCLAIMERS AND LIMITATION OF LIABILITY (Rev. 10/11)**

Seller warrants that: (i) Buyer shall obtain good title to the product sold hereunder, (ii) at Shipment such product shall conform to Seller's specifications; and (iii) the sale or use of such product will not infringe the claims of any U.S. patent covering the product itself, but Seller does not warrant against infringement which might arise by the use of said product in any combination with other products or arising in the operation of any process. **SELLER MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE, EVEN IF THAT PURPOSE IS KNOWN TO SELLER. ANY APPLICATION INFORMATION OR ASSISTANCE WHICH SELLER MAY FURNISH TO BUYER IS GRATUITOUS AND SHALL IN NO WAY BE DEEMED PART OF THE SALE OF PRODUCT HEREUNDER OR A WARRANTY OF THE RESULTS OBTAINED THROUGH THE USE OF SUCH PRODUCT.**

Without limiting the generality of the foregoing, if any product fails to meet warranties mentioned above, Seller shall at Seller's option either replace the nonconforming product at no cost to Buyer or refund the Buyer the purchase price thereof. The foregoing is Buyer's sole and exclusive remedy for failure of Seller to deliver or supply product that meets the foregoing warranties. Seller's liability with respect to this contract and the product purchased under it shall not exceed the purchase price of the portion of such product as to which such liability arises. Seller shall not be liable for any injury, loss or damage, resulting from the handling or use of the product shipped hereunder whether in the manufacturing process or otherwise. In no event shall Seller be liable for special, incidental or consequential damages, including without limitations loss of profits, capital or business opportunity, downtime costs, or claims of customers or employees of Buyer. Failure to give Seller notice of any claim within thirty (30) days of shipment of the product concerned shall constitute a waiver of such claim by Buyer. Any product credit received by Buyer hereunder, if not used, shall automatically expire one (1) year from the date the credit was granted. Notwithstanding any applicable statute of limitations to the contrary, any action by Buyer relation to a claim hereunder must be instituted no later than two (2) years after the occurrence of the event upon which the claim is based. All the foregoing limitations shall apply irrespective of whether Buyer's claim is based upon breach of contract, breach of warranty, negligence, strict liability, or any other legal theory.

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COMPOSITES SAFETY INFORMATION (October 2011)

All sales of products manufactured by CCP Composites US (CCP), and described herein, are made solely on condition that CCP's customers comply with applicable health and safety laws, regulations and orders relating to the handling of our products in the workplace. Before using, read the following information, and both the product label, and Material Safety Data Sheet pertaining to each product.

Most products contain styrene. Styrene can cause eye, skin and respiratory tract irritation. Avoid contact with eyes, skin and clothing. Impermeable gloves, safety eyewear and protective clothing should be worn during use to avoid skin and eye contact. Wash thoroughly after use.

Styrene is a solvent and may be harmful if inhaled. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Extended exposure to styrene at concentrations above the recommended exposure limits may cause central nervous system depression causing dizziness, headaches or nausea and, if overexposure is continued indefinitely, loss of consciousness, liver and kidney damage.

Do not ingest or breathe vapor, spray mists or dusts caused by applying, sanding, grinding and sawing products. Wear an appropriate NIOSH/MSHA approved and properly fitted respirator during application and use of these products until vapors, mists and dusts are exhausted, unless air monitoring demonstrates vapors, mists and dusts are below applicable exposure limits. Follow respirator manufacturer's directions for respirator use.

The International Agency for Research on Cancer (IARC) reclassified styrene as Group 2B, "possibly carcinogenic to humans." This revised classification was not based on new health data relating to either humans or animals, but on a change in the IARC classification system. The Styrene Information and Research Center does not agree with the reclassification and published the following statement: Recently published studies tracing 50,000 workers exposed to high occupational levels of styrene over a period of 45 years showed no association between styrene and cancer, no increase in cancer among styrene workers (as opposed to the average among all workers), and no increase in mortality related to styrene.

Styrene is classified by OSHA and the Department of Transportation as a flammable liquid. Flammable products should be kept away from heat, sparks, and flame. Lighting and other electrical systems in the work place should be vapor-proof and protected from breakage.

Vapors from styrene may cause flash fire. Styrene vapors are heavier than air and may concentrate in the lower levels of molds and the work area. General clean air dilution or local exhaust ventilation should be provided in volume and pattern to keep vapors well below the lower explosion limit and all air contaminants (vapor, mists and dusts) below the current permissible exposure limits in the mixing, application, curing and repair areas.

Some products may contain additional hazardous ingredients. To determine the hazardous ingredients present, their applicable exposure limits and other safety information, read the Material Safety Data Sheet for each product (identified by product number) before using. If unavailable, these can be obtained, free of charge, from your CCP representative or from: CCP Composites US, P.O. Box 419389, Kansas City, MO 64141-6389; 816-391-6053.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If affected by inhalation of vapors or spray mist, remove to fresh air. If swallowed, get medical attention.

Those products have at least two components that must be mixed before use. Any mixture of components will have hazards of all components. Before opening the packages read all warning labels. Observe all precautions.

Keep containers closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations. Emptied containers may retain hazardous residue. Do not cut, puncture or weld on or near these containers. Follow container label warnings until containers are thoroughly cleaned or destroyed.

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